For SP-200

LONG WAY	TIME	SHORT WAY	TIME
1 MOTOR (long Shaft)		1 MOTOR (long Shaft)	
2 CARRIAGE	3 SEC	2 CARRIAGE	3 SEC
3 ENCODER (rear motor)		3 PUMP	4 SEC
4 PUMP	3-5 SEC	4 CARRIAGE	
5 CARRIAGE	6-18 SEC	5 MOTOR (long shaft)	8 SEC
6 PUMP	18-21 SEC	6 ENCODER (rear motor)	10 SEC
7 CARRIAGE	21-29 SEC	7 CARRIAGE	11-15 SEC
8 MOTOR (long Shaft)	30-32 SEC	8 ENCODER (rear motor)	17 SEC
9 ENCODER (rear motor)	33-34 SEC	9 CARRIAGE	18-16 SEC
10 CARRIAGE	35-39 SEC	10 PUMP	27-33 SEC
11 ENCODER (rear motor)	40 SEC	11 MOTOR-ENCODER (TABLE)	34-38 SEC
12 CARRIAGE	41-44 SEC		
13 PUMP	46 SEC		
14 CARRIAGE	47-51 SEC		
15 PUMP	53 SEC		
16 ENCODER (rear motor)	54 SEC		
17 PUMP	55 SEC		
18 CARRIAGE	56-59 SEC		
19 PUMP	1.1 SEC		
20MOTOR PLUS ENCODER (TABLE)	1.3 SEC		

EXTRA LONG TIME	TIME
1 MOTOR (long shaft)	
2 CARRIAGE	3 SEC
3 ENCODER (rear motor)	
4 PUMP	3-5 SEC
5 CARRIAGE	
6 PUMP	
7 CARRIAGE	
8 MOTOR (long shaft)	44 SEC
9 ENCODER (rear motor)	46 SEC
10 CARRIAGE	50 SEC
11 ENCODER (rear motor)	1.2 SEC
12 CARRIAGE	1.21 SEC
13 PUMP	1.22 SEC
14 CARRIAGE	1.26 SEC
15 ENCODER (rear motor)	
16 PUMP	1.31 SEC
17 CARRIAGE	2.1 SEC
18 PUMP	2.11 SEC
19 CARRIAGE	2.25 SEC
20 MOTOR (long shaft)	2.26 SEC
21 PUMP	2.40 SEC
22 CARRIAGE	3.14 SEC
23 MOTOR (long shaft)	3.17 SEC
24 CARRIAGE	3.24
25 MOTOR –ENCODER (TABLE)	3.38